

## **SPECIFICATION**

Product:	Monoethylene Glycol, Fibre Grade	Monoethylene Glycol, Fibre Grade		
CAS-No.:	107-21-1			
EINECS/EG-No.:	203-473-3			
HS-Code:	2905 3100			
Chemical Formula:	$C_2$ - $H_6$ - $O_2$			

PARAMETER:		TEST METHOD:	VALUE:
Appearance		clear	visual
Odour		characteristic	<b>ASTM E 1075</b>
Purity		min. 99.9 wt%	ASTM E 2409
DEG		max. 0.05 %	<b>ASTM E 2409</b>
Colour		max. 5	<b>ASTM D 1209</b>
Water miscibility		passes	<b>ASTM D 1722</b>
Density at 20°C g/ml		1.1151 -1.1156	<b>ASTM D 4052</b>
Water		max. 0.05 wt%	<b>ASTM E 1064</b>
UV transmittance	350nm	min. 98	<b>ASTM E 1176</b>
	275nm	min. 90	
	220nm	min. 70	
Boiling range	IBP	min. 196 °C	ASTM D 1078
	DP	max. 199 °C	
Chlorides as NaCl		max. 0.2 ppm	<b>ASTM E 2469</b>
Iron as Fe		max. 0.1 ppm	ASTM E 394
Free aldehydes as COHH		max. 20 ppm	<b>ASTM E 2313</b>
Ash		max. 0.001 wt%	ASTM D 482

Additional properties that are not part of the test routine and of the certificate of analysis:

Acidity as acetic acid max. 0.002 wt% ASTM E 2679

These details are based on our present knowledge. They do not absolve the processor from responsibility for suitability and quality testing due to the wide variety of potential external influences that may be exerted during the application and processing of this product. Binding/legal warranties concerning the properties for specific application/purposes cannot be inferred from these details.

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